



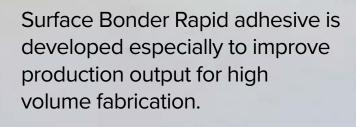
Rapid means...

Integra Adhes ves

SURFACE

Fast fabrication and installation with quick cure time **Staying put** with no drips or mess

Higher performance with stronger joints on thin sheets **Keeping healthier** with no styrene



The high strength, no sag formula is available in a range of colors to match the most popular surface designs.

SURFACE BONDER RAPID

Fast curing zero sag adhesive for seaming Quartz, Natural Stone, and Sintered materials

ADVANTAGES

Fast curing
4-8 minutes working time
10-16 minutes fixture time
Non-sag formula
No drips. No Mess
Invisible Seams
High Strength
Pre-mixed for common
substrate colors

APPLICATIONS

Indoor use on Natural Stone, Quartz, and Compact Ceramic & Porcelain

- √ Deck seams
- Laminations
- √ Mitered edges
- √ Vertical applications



CONTACT

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Product Overview

High volume shops and installers need fast products! Surface Bonder Rapid is specially developed to curein half the time of similar products to keep your fabrication shop running at peak productivity and installation crew in and out quickly. The non-sag formula stays right where you put it... so no drips, mess or waste, making Surface Bonder Rapid ideal for mitred edges, deck seams and vertical applications. Surface Bonder Rapid is high strength and so gives better performance on thinner sheets where a stronger adhesive adds strength to the final surface installation.

Designed for Natural Stone, Quartz, Compact Ceramics and Porcelain surfaces, Surface Bonder Rapid eliminates the need for stocking multiple adhesives, so you can reduce complexity, supply costs and risk of errors or reworks.

Characteristics

Characteristic	Surface Bonder Rapid				
Working Time	4 – 8 minutes				
Fixture Time	10 – 16 minutes				
Operating Temperature	65°F – 85°F (18°C – 30°C) *				
Viscosity- Adhesive	20,000 – 50,000 cps				
Viscocity- Activator	8,000 – 12,000 cps				
Colour- Adhesive	Various				
Colour- Activator	Colourless / Translucent				
Mix Ratio	10:1				
Flexural Strength- Granite	>3916 psi (>27 / MPa (N/mm2))				
Flexural Strength- Quartz	>3916 psi (>27 / MPa (N/mm2))				
Flexural Strength- Compact Sintered Material	>3916 psi (>27 / MPa (N/mm2))				
Shelf Life	2 years				

^{*} Use at temperatures below 65°F(18°C) or above 85°F(30°C) may cause incomplete cure, yellowing and poor bonding strength.

Color Matching

Integra Adhesives is known throughout the industry for excellence in color matching. Our lab combines the latest technology and extensive practical knowledge to produce unrivaled color matches. Customers have access to a large and ever-expanding palette of colors from which to choose. For accurate color matches on a variety of surfaces, visit www.integra-adhesives.com/color-charts/ or download the Integra App from the Apple App Store or Google Play Store by searching Integra Adhesives.

Storage

Store at temperatures between 60° – 80° F (16° – 27° C). Long-term exposure to higher temperatures will reduce shelf life and alter cure properties. Do not freeze. See MFG data on cartridge for expiry information.

Dispensing / Packaging

Integra Adhesives is a world leader in precoloured cartridge-based adhesives specially designed for the surfacing industry. Our unique cartridge-based mix and dispense system allows for efficient and consistent colour match, fast production output, and low waste. Surface Bonder Rapid is available in 250ml cartridges.

Shipping Options

Integra Adhesives products are available across North America, Europe and many other parts of world. Please visit www.integra-adhesives.com to find a distributor near you.

Available at:			