

SURFACE BONDER COMPARISON CHART

ATTRIBUTES	XI	ULTRA	ZERO	RAPID
TIME				
Working time (in minutes)	10 – 15	9 – 12	9 – 14	4 – 8
Fixture time (in minutes)	20 – 30	90 – 100	20 – 30	10 – 16
TEMPERATURE				
Operating temperature (in degrees Fahrenheit)	60 – 80		60 – 85	65 – 85
LONGEVITY, SIZES, COLORS				
Shelf life (in years)	2	1	2	2
Colors	200+	Limited	70 stock 20 non-stock	30
Available sizes (in ml)	100, 250, 500	215	250	250
SURFACES				
Solid surface	✓		✓	✓
Quartz, natural stone, ceramics	✓	✓	✓	✓
Marble		✓	✓	
Polished, honed, and textured surfaces		✓	✓	
Porcelain		✓	✓	✓
APPLICATIONS				
For indoor usage	✓	✓	✓	✓
For outdoor usage		✓		
For UV and weather stable		✓		
For vertical usage and decks	✓		✓	✓
For mitered edges	✓	✓	✓	✓
ENVIRONMENTALLY SAFE				
Low VOCs, Green Guard certified	✓	✓	✓	✓

1 WHY RODDING COMPOUND

Use Rodding Compound to reinforce rods with fast cure times — 15 – 20 minutes. This product is great for fabricators looking to connect steel and fiberglass rods to countertops. The product comes in 500 ml.

2 WHY COMPONENT BONDER

Use Component Bonder for adhering steel, aluminum, and fiberglass to all surfaces. This product is great for reinforcing rodding and bonding sink clips. You can also use this product on damp stone without having to wait for the slab to completely dry out before applying adhesive. The product comes in 400 ml. One thing to note: Component Bonder isn't UV stable and will yellow over time.

3 WHY SUBSTRATE BONDER

Use Substrate Bonder for nearly all materials — quartz, natural stone, and solid surface — to bond wood to support structures. Curing time is in about 15 minutes. One thing to note: Substrate Bonder isn't UV stable and will yellow over time. People generally use this product in lieu of silicone for quick curing results compared to silicone. It's essential for those get in and get out applications.



4 WHY ZERO

Use Zero for all your natural and engineered stone. This product has the consistency of knife-grade and eliminates that drippy mess. It's great for those drop miters and waterfall counters, ensuring the adhesive stays in place. This is the no-drip Integra. Best of all, Zero doesn't bleed into those porous natural stones, such as marble and quartzite.

5 WHY RAPID

Rapid is our quick cure "rapid" product with the consistency of Zero. This product is ideal for those installers that would love to have the seam-cure quickly. It's also essential for those 24" deck seams while installing.